

# Assembly instructions for side rail extension ZP-2074 [85mm / 90mm / 140mm] for models 2080, 2082

# VÖLKER

## Parts included in delivery:

- 2 x wooden parts
- 4 x brackets
- 12 x screws M6x20; SR2144
- 12 x sleeve nuts M6; SR2145
- 4 x spacing blocks (omitted for side rails with grip recess)



## Tools required:

- 2 x Phillips screw drivers

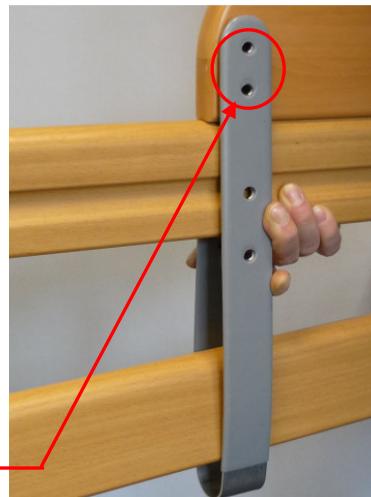
## Installation:

This is how the bracket looks from the side without the side rail extension, when the spacing block and the screws have been fitted.



## Installation of the side rail extension:

1. Fit the side rail extension on the upper bar of the side rail.
2. Both bars of the side rails must reach between the brackets by pushing them upwards from below.
3. The top two holes of the bracket must go over the two holes of the side rail extension.



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## Screws:

1. Two of the screws are pushed from one side through the holes. The sleeve nuts are pushed through the holes from the other side onto the ends of the screw and screwed together.



## Spacing block:

(The following two steps are omitted for side rails with grip recess. The spacing blocks are not mounted in this case.)

1. The spacing block is pushed under the upper bar and into the centre of the bracket.
2. The hole of the spacing block must be located under the lowest holes on the bracket.



## Screws:

1. a) For side rails without grip recess:  
One of the screws is pushed from one side through the bottom hole. Its sleeve nut is pushed through the hole from the other side onto the end of the screw and screwed together.

b) For side rails with grip recess:  
Process is as for 1.a) but using the second hole from the bottom.

